

# Owner Instructions

Warning! Read instructions before using the machine



**TT 4045**  
**TT 4055**  
**ET 4045**



TT 4055

ET 4045

TT 4045



[www.numatic.com](http://www.numatic.com)

## Scrubber Dryer





## Before continuing, please refer to Set Up Guide on Page 7



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## Machine Overview

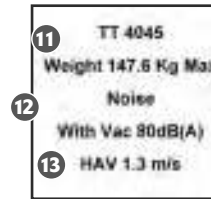


1. Operator control panel
2. Separator
3. Top tank (waste water)
4. Waste water emptying hose
5. Bottom tank (clean water)
6. Deck locking pin
7. Brush deck
8. Handle position lever
9. Vacuum switch
10. Pump switch
11. Power Light
12. On / Off Switch

13. On / Off lever
14. Clean water tank fill point
15. Floor tool vacuum hose
16. Vacuum hose
17. Clean water tank emptying hose & fill level
18. Floor Tool Lifting lever
19. Floor tool retaining knobs
20. Semi parabolic floor-tool
21. Clean Water Filter
22. Brush

## Rating Label

- ① Company Name & Address
- ② Machine Description
- ③ Voltage Frequency
- ④ Power rating
- ⑤ Max Gradient
- ⑥ Weight (ready to use)
- ⑦ CE Mark
- ⑧ WEEE Logo
- ⑨ Splash Proof Rating
- ⑩ Machine yr/wk Serial number



- ⑪ Machine Description
- ⑫ Noise Rating
- ⑬ Hand Arm Vibration

## WEEE (Waste, Electrical and Electronic Equipment)

Scrubber dryer Accessories and packaging should be sorted for environmentally- friendly recycling.  
**Only for EU countries.**

Do not dispose of scrubber-dryer into household waste.

According to the European Directive 2002/96/EC on waste electrical electronic equipment and its incorporation into national law.

Scrubber-dryers that are no longer suitable for use must be separated, collected and sent for recovery in an Environmentally- friendly manner.



## PPE

(Personal protective equipment) that may be required for certain operations).

Ear Protection	Safety Footwear	Head Protection	Safety Gloves	
Dust/Allergens Protection	Eye Protection	Protective Clothing	Hi-Vis Jacket	Caution wet floor sign

## Note:

A risk assessment should be conducted to determine which PPE should be worn.

## Safety Critical Component

Mains lead:  
H05VV-F x 1.5 mm<sup>2</sup> x 3 core

Failure to rectify the problem or in the event of a breakdown contact your Numatic dealer or the Numatic Technical help line +44 (0)1460 269268

# Information for Scrubber Dryer



ORIGINAL INSTRUCTIONS  
READ MANUAL BEFORE USE

Component	Interval	Inspect for
Mains Lead	DAILY	Scuffing, cracks, splits, conductors showing
Brushes	DAILY	Bristle damage, wear, drive collar wear
Squeegee Blade	BEFORE EACH USE	Wear, cracks, splits
Filters	BEFORE EACH USE	Clogging and debris retention
Tanks	AFTER EACH USE	Rinse dirty water tank after use



As with all electrical equipment care and attention must be exercised at all times during its use, in addition to ensuring that routine and preventative maintenance is carried out periodically in order to ensure its safe operation.

Failure to carry out maintenance as necessary, including the replacement of parts to the correct standard could render this equipment unsafe and the manufacturer can accept no responsibility or liability in this respect.

When ordering spare parts always quote the Model Number / Serial Number specified on the Rating Plate.

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

Children should be supervised to ensure that they do not play with the appliance.

This machine is not suitable for picking-up hazardous dust.



Do not use on surfaces having a gradient exceeding that marked on the appliance.

The machine is not to be stored outdoors in wet conditions.

This machine is for indoor use only.

Read the instruction manual before using the appliance.

This product meets the requirements of IEC 60335-2-72

## NOTES

This machine is also suitable for commercial use, for example in hotels, schools, hospitals, factories, shops and offices for other than normal housekeeping purposes.



**DO**

- Ensure only competent persons unpack/assemble the machine.
- Keep your machine clean.
- Keep your brushes in good condition.
- Replace any worn or damaged parts immediately.
- Regularly examine the power cord for damage, such as cracking or ageing. If damage is found, replace the cord before further use.

- Only replace the power cord with the correct Numatic approved replacement parts.
- Ensure that the work area is clear of obstructions and / or people.
- Ensure that the working area is well illuminated.
- Pre-sweep the area to be cleaned.



**DON'T**

- Use steam cleaners or pressure washers to clean the machine or use in the rain.
- Attempt machine maintenance or cleaning unless the power plug has been removed from the supply outlet.
- Allow any inexperienced repairs. Call the experts
- Strain cable or try to unplug by pulling on cable.
- Leave the brush pad on the machine when not in use.

- Allow the machine to be used by inexperienced or un-authorised operators or without appropriate training.
- Use the machine without the solution tanks properly positioned on the machine, as shown in the instructions.
- Expect the machine to provide trouble-free, reliable operation unless maintained correctly.
- Lift or pull the machine by any of the operating triggers - Use the main handle.
- Remove the handle from the machine except for service and repair.
- Use on surfaces having a gradient exceeding that marked on the machine.



Do not use on surfaces have a gradient exceeding that marked on the machine.

Only use brushes provided with the appliance or those specified in the instruction manual.

The use of other brushes may impair safety.

A full range of brushes and accessories are available for this product.

Only use brushes or pads which are suitable for the correct operation of the machine for the specific task being performed.

It is essential that this equipment is correctly assembled and operated in accordance with current safety regulations.

When using the equipment always ensure that all necessary precautions are taken to guarantee the safety of the operator and any other persons who may be affected.

Wear non-slip footwear when scrubbing. Use a respiratory mask in dusty environments.

The machine, while charging, must be positioned so that the mains plug is easily accessible.

When cleaning, servicing or maintaining the machine, replacing parts or converting to another function the power source shall be switched off.

Mains operated machines shall be disconnected by removing the power plug, and battery operated machines shall be disconnected by switching off the isolating key.

Machines left unattended shall be secured against unintentional movement.

Operators shall be adequately instructed as to the correct use of the machine.

## Data

### TT 4045

Brush Motor	Vac Motor	Power	Sound Pressure	Speed	Brush	Dimensions
1500W	1000W	220-240v 50Hz 220v 60Hz 120v 60Hz 110v 50Hz	80 dB(A)	50Hz = 150rpm 60Hz = 180rpm	450mm	Width - 470 mm Length - 890 mm Height - 1180 mm
Gross Weight Full	Protection Class	Hand Arm Vibration	Pad	Net Weight	Cleaning Range	Water Capacity
97 Kg	Class 1	1.4 +/- 0.05ms <sup>2</sup>	400 mm	57 Kg	42m	40 L

### TT 4055

Brush Motor	Vac Motor	Power	Sound Pressure	Speed	Brush	Dimensions
1500W	1000W	220-240v 50Hz 220v 60Hz 120v 60Hz 110v 50Hz	80 dB(A)	50Hz = 150rpm 60Hz = 180rpm	550mm	Width - 570 mm Length - 1030 mm Height - 1180 mm
Gross Weight Full	Protection Class	Hand Arm Vibration	Pad	Net Weight	Cleaning Range	Water Capacity
97 Kg	Class 1	1.4 +/- 0.05ms <sup>2</sup>	500 mm	57 Kg	42m	40 L

### ET 4045

Brush Motor	Vac Motor	Power	Sound Pressure	Speed	Brush	Dimensions
1500W	1000W	220-240v 50Hz 220v 60Hz 120v 60Hz 110v 50Hz	80 dB(A)	50Hz = 150rpm 60Hz = 180rpm	450mm	Width - 470 mm Length - 890 mm Height - 1180 mm
Gross Weight Full	Protection Class	Hand Arm Vibration	Pad	Net Weight	Cleaning Range	Water Capacity
97 Kg	Class 1	1.4 +/- 0.05ms <sup>2</sup>	400 mm	57 Kg	42m	40 L

## Machine Set Up



**Please read before commencing any operation.**

After the removal of all the packaging, carefully open and check the contents.



### Tilting the handle

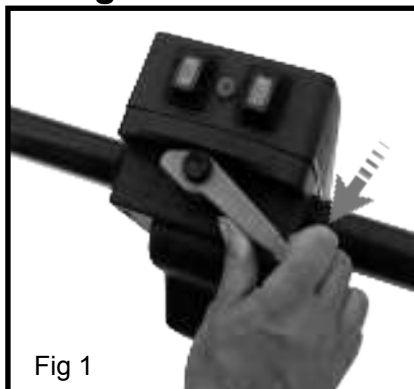


Fig 1

Using the handle position lever (fig 1).

Move the handle into the upright position (fig 2).



Fig 2

### Fitting top tank



Fig 3

Fit the top tank to the machine (fig 3).

Fit both the vacuum hose and the floor tool hose to the separator (fig 4).



Fig 4

### Fitting the brush

Featuring the Nulock brush system.

The brush is simply pushed and twisted to lock, making fitting and removal a simple process.

The Pad is retained using Numatic's own PadLoc system. (Ask your supplier for details)

Only use manufacturer supplied brushes / pads.

TT 4045 / ET 4045 requires a 450mm brush or a 400mm pad.

TT 4055 requires a 550mm brush or a 500mm pad

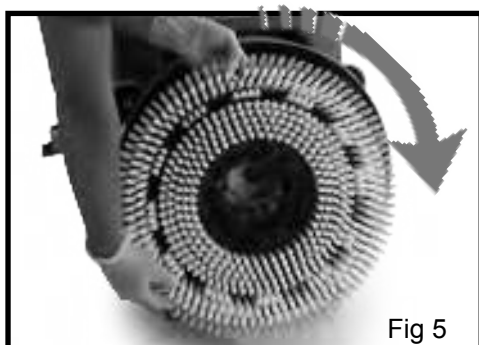


Fig 5

Fit the brush /pad to the drive chuck, twist to lock the brush (Fig 5) / pad in place (Fig 6).

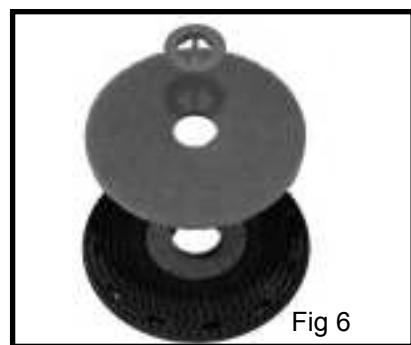
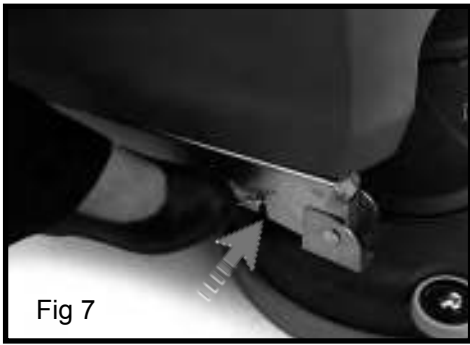


Fig 6

**Safety gloves are recommended for the changing of used brushes.**

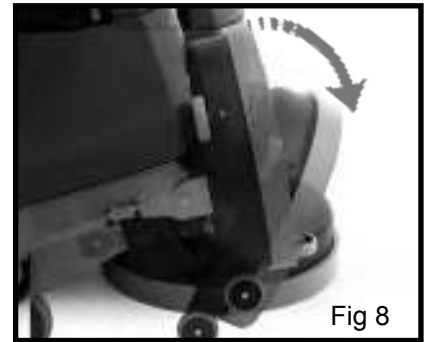


## Tipping the Brush Deck



To tip the deck into the down position (Operating mode). Press in the brush deck locking bar (Fig 7) and rotate the brush deck (Fig 8).

To change to brush deck up position, (Transit mode) simply lift the deck and the sprung loaded locking bar will active to hold the deck up.



**ALWAYS ENSURE THAT THE MACHINE IS SWITCHED OFF BEFORE MAKING ANY ADJUSTMENTS**

## Fitting the Floor Tool

The floor tool has been designed for quick fitting, allowing easy squeegee blade replacement and a safety knock-off feature if the floor tool gets snagged, whilst in transit.

### Note:

*It is easier to fit the floor-tool if the weight of the machine is resting on the brush. Ensure the brush is fitted first.*



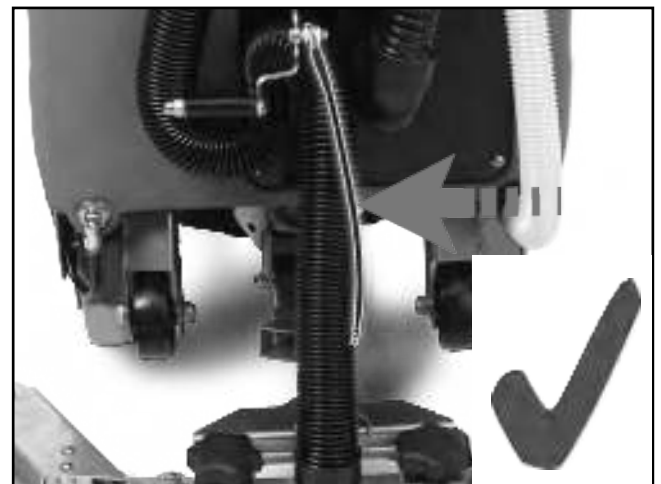
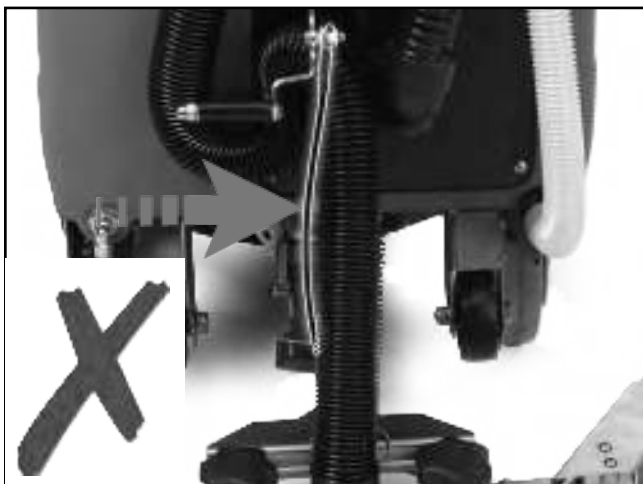
Fit the floor tool and retain using the detent pin (fig 9).

The lifting strap is held by a detent pin (Fig 10).



Raise the floor tool for transit or lower for cleaning operation using the lifting handle fitted to the back of the machine (Fig 11).

For fitting the floor tool blades (See Page 13)



### Note:

*Raise floor-tool again before driving to the cleaning area*



## Filling the clean-water tank

The TT / ET Range are all equipped with a 40 litre clean-water tank allowing large areas to be cleaning in a single fill.



Fig 12

To fill the clean-water tank, use the 1 meter FLEXI  
- FILL pipe from either a tap or hose pipe (Fig 12).

The large cap can also be unscrewed for filling  
from a bucket or suitable  
container.

Fill the clean water tank to a maximum of 40 litres,  
including cleaning chemicals if required.

Follow chemical manufacturing guide lines.



The clear Dump hose at the rear of the machine can be used to see the level of the clean water.

### Note.

Great care must be taken to ensure that contaminants (leaves, hair, dirt, etc) are not allowed to enter the clean-water during the filling process.

If using a bucket or similar, ensure it is always clean and free from debris.

## Clean water level



The water level in the clean water tank can be seen using the clean-water clear  
dump hose fitted to the rear of the machine.

The clean water bottom tank holds 40 litres.

## Control of Substances Hazardous to Health (COSHH)

For best results use a non-foaming type of chemical, dilute to the manufacturers specification.

For further guidance on hazardous substances refer to health and safety instructions online.

Visit <http://www.hse.gov.uk/> for UK information.



### **WHEN HANDLING AND MIXING CHEMICALS.**

Always ensure that chemical manufacturers safety guidelines are followed.  
Only use chemicals recommended for use in auto scrubber-dryers.



### **Important**

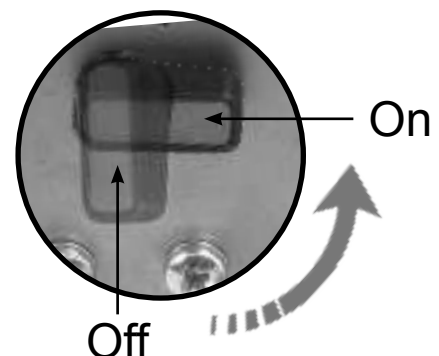
Do not operate machine unless the Operator Manual has been read and fully understood.



## Clean water tap



Turn on the clean water tap



# Machine Operation

## Pre-cleaning advice.

Before performing the cleaning operation, place out appropriate warning signs and sweep or dust-mop the floor (Fig 13).

Numatic part (629044) Wet Floor sign  
(available if required)



Fig 13



**ALWAYS ENSURE THAT THE FLOOR IS PRE-SWEPT  
AND RELEVANT SAFETY SIGNS ARE DISPLAYED.**



## Pre-scrub mode

The TT / ET Range have been designed to cope with a variety of floor types and different levels of soiling. On heavily soiled floors use a 'double scrub' technique.

First pre-scrub the floor with the floor-tool in the raised position, allow the chemical time to work, then scrub the area a second time with the floor-tool lowered.

## Floor tool in use

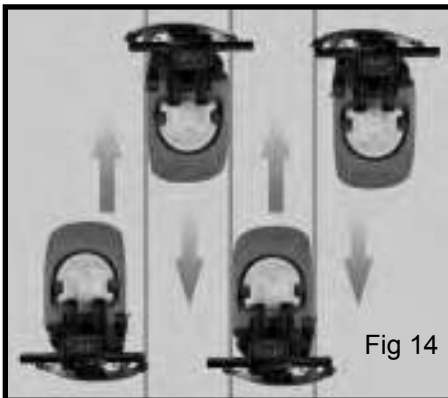


Fig 14

The clean-water / chemical mix is dispersed via 'THRU-FEED' system. The waste water is then retrieved by the floor-tool.

Overlap the scrubbing path by 10cm to ensure an even clean (Fig 14).

If streaking occurs, wipe the floor-tool blades clean (Fig 15).



Fig 15

## Lowering the floor tool



Fig.16

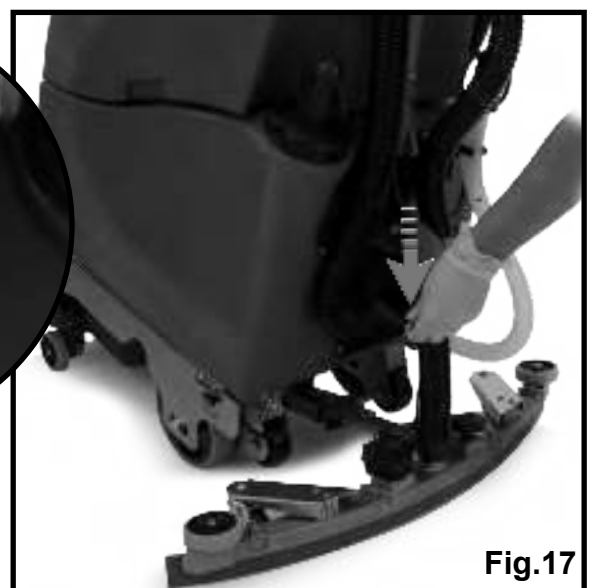


Fig.17

After preparing the floor (see previous section), we are now ready to set the controls to suit the cleaning conditions. Before any settings can be applied, ensure the brush deck is lowered. Move the Floor tool lever (see fig.16), to it's lower position (see fig.17).

**Note:** The machine will still reverse with the floor tool in the lowered position, this could possibly damage the blades. Raise the floor tool before reversing.

## Breakaway floor-tool

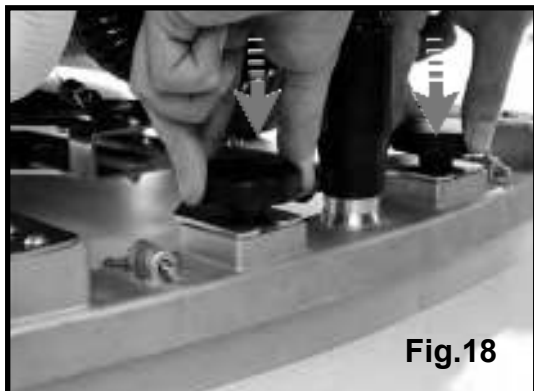


Fig.18

The floor-tool design incorporates a breakaway feature.

Allowing it to safely disengage from its mounting should it become caught on an obstruction, during forward machine movement.

To re-attach the blade to its holder.

First loosen the retaining knobs on the floor-tool body and slide onto the holding bracket.

Tighten retaining knobs to finger tight. (See fig.18)

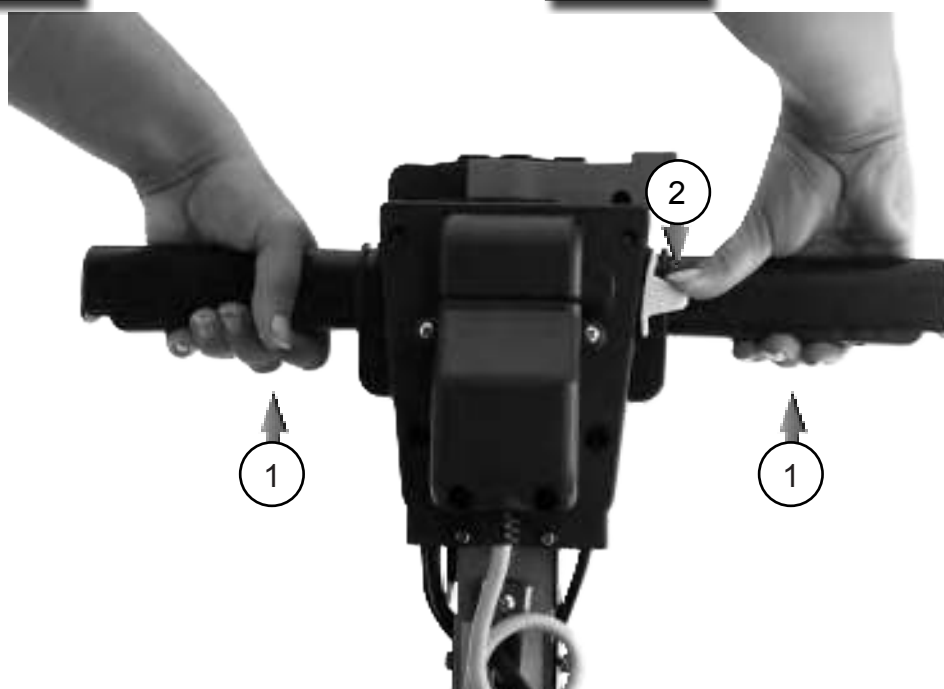
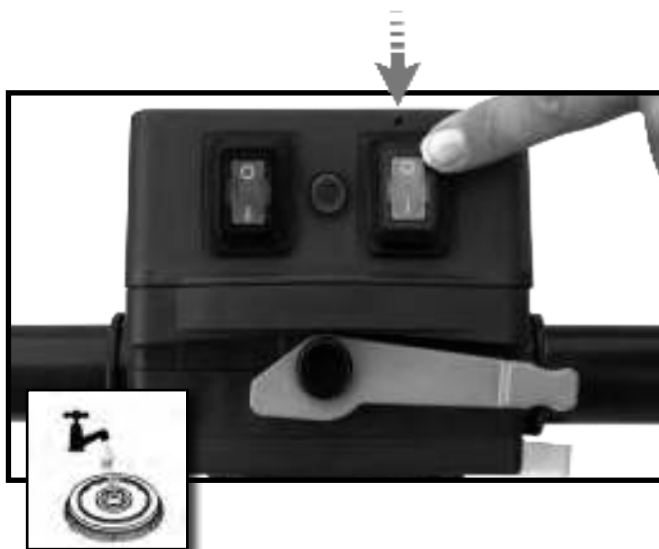
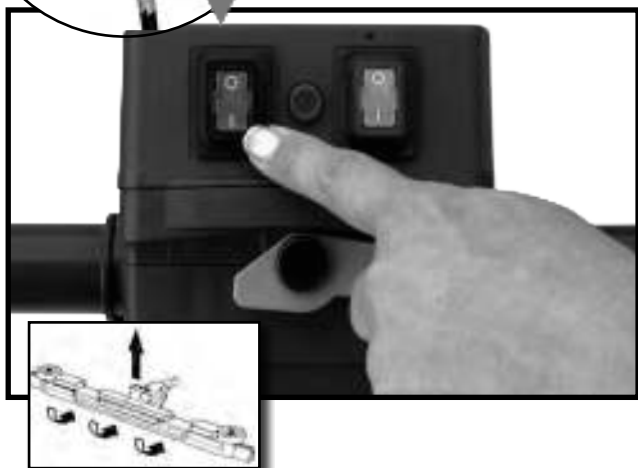
**Note** Care must be taken to reduce speed when cornering or when manoeuvring around obstacles.

## Setting the cleaning controls



Ensure your TT / ET machine has been plugged into a suitable power supply.

Select the desired function using the ON / OFF switches fitted to the handle.



To start: hold down either trigger and press the yellow start button once

# Regular Maintenance



**ALWAYS ENSURE THAT THE BATTERY IS DISCONNECTED**  
**PRIOR TO ANY MAINTENANCE OPERATION**



The TT / ET Range has been designed with ease of use in mind, this included easy stripping-down and cleaning.

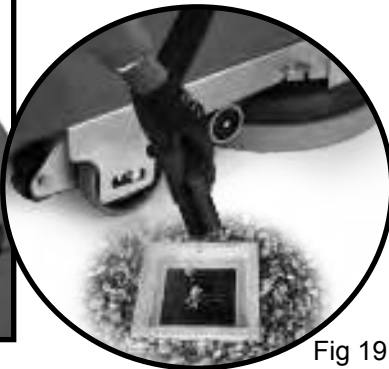


Fig 19

After use, empty waste-water tank using emptying hose **A** and flush-out with clean water (Fig 19).

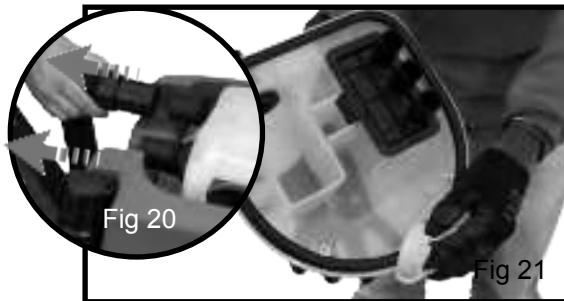


Fig 20

Fig 21

Remove the two hoses to disconnect the separator from the machine (Fig 20).

Lift off the separator. The separator has a sealing-rubber which should be examined at every clean-down (Fig 21).

Rinse using clean water.

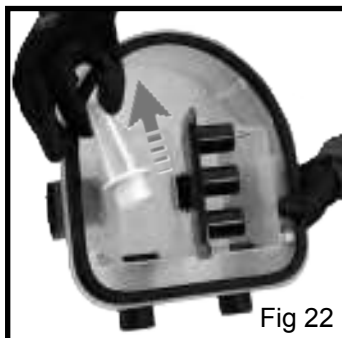


Fig 22

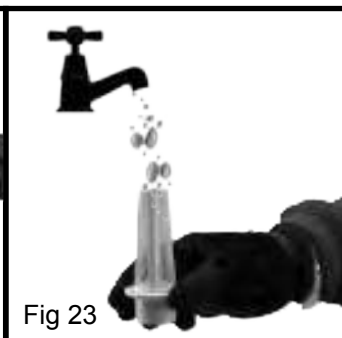


Fig 23



Fig 24

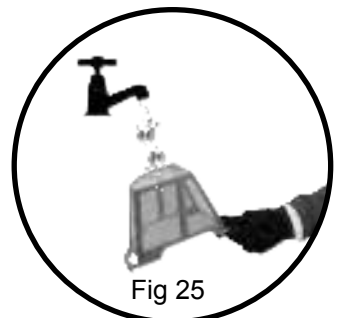


Fig 25

Remove the filter fitted into the separator and flush with clean water (Fig 22)(Fig 23).

Placed into the top tank is grey filter basket, clean and flush with clean water (fig 24) (Fig 25).



Fig 26

The Bottom (Clean Water) tank is attached to the chassis and should only be removed by a competent service engineer (Fig 26).

Clean by flushing with clean water if required.

Excess water can be drained using the clear dump hose fitted to the rear of the machine.

Located under the left hand side is a clean water filter, ensure the clean water tap is turned off before removing this filter (Fig 27).

Clean and flush with clean water if required.



Fig 27

# Changing the Floor Tool Blades



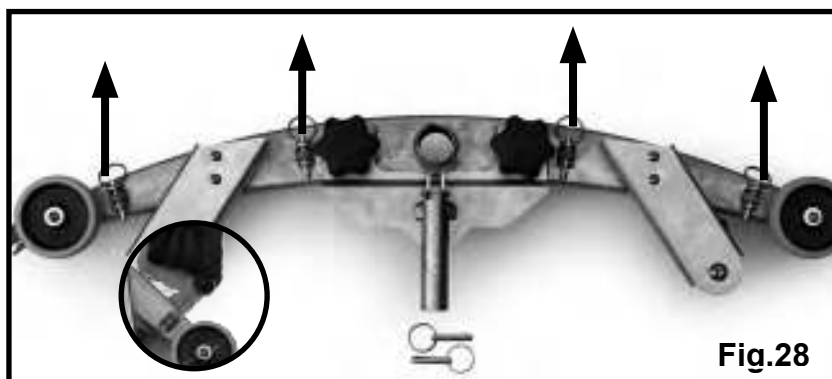
**ALWAYS ENSURE THAT THE BATTERY IS DISCONNECTED PRIOR TO ANY MAINTENANCE**



## The floor-tool

The TT range is provided with the aluminium floor tool shown.

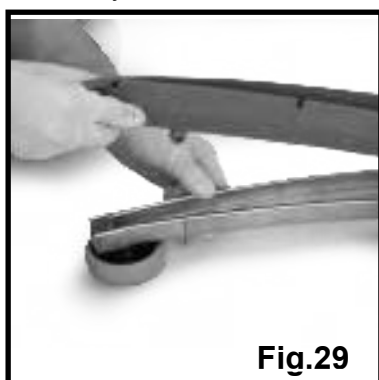
The ET range is provided with the Eco Range floor tool.



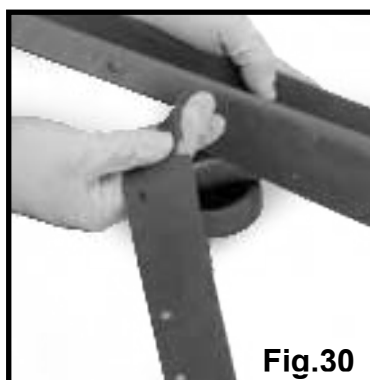
**Fig.28**

To clean the floor-tool, remove securing-pin and disconnect the lifting strap and remove the floor tool securing pin pull-free the floor tool from the rear of the machine.

Rinse the floor-tool assembly with clean water and refit.



**Fig.29**



**Fig.30**

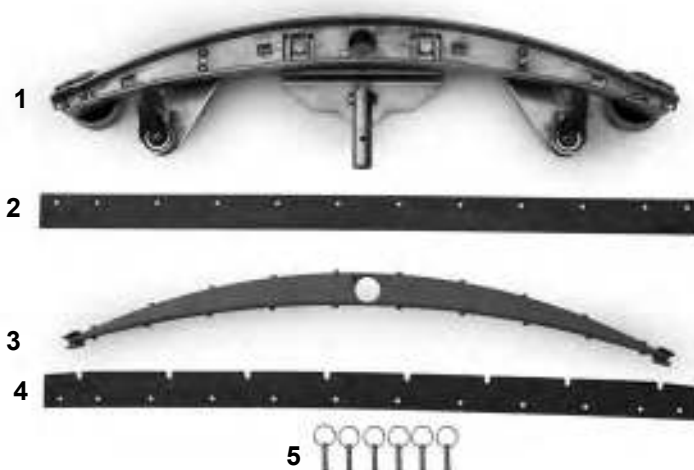
Periodically the floor-tool blades should be examined and checked for wear and damage.

The blade removal is easy. Simply start by removing the four retaining pins (see Fig 28), turn the floor-tool over and separate the blade carrier from the body (see Fig 29). Peel away the blades from their locating lugs (see Fig 30) and examine or renew as required.

Replacement is a reversal of the removal process.

## Floor-tool overview

1. Floor-tool main body
2. Rear blade
3. Blade carrier
4. Front blade (slotted)
5. Retaining pins x 4



Note:

The blades are designed to be reversible, thus extending their useful working life.



# Trouble-Shooting

PROBLEM	CAUSE	SOLUTION
Poor water pick-up	Waste-water tank full Clogged / blocked vacuum hose Loose hose connections Debris basket filter clogged/blocked Separator filter clogged / blocked Poor separator seal Damaged separator seal Damaged / split vacuum hose Damaged floor-tool blades	Empty waste-water tank (page 12) Remove and clean Push tight connections Remove and clean (page 12) Remove and clean (Page 12) Clean and refit (page 12) Renew (contact service dept) Renew (contact service dept) Renew (contact service dept)
No brush / scrub function	No brushes fitted Brush deck raised	Check and fit (page 7) Lower brush deck (page 8)
Little or no water flow	Clean-water tank empty Clean-water tank filter blocked/ clogged Brush deck raised	Fill clean-water tank (page 9) Remove and clean (12) Lower brush deck (page 8)

Failure to rectify the problem or in the event of a breakdown contact your Numatic dealer  
or the Numatic Technical helpline +44 (0)1460 269268

( see back page for company addresses or dealers stamp)

## Daily

Keep the machine clean  
Ensure brushes/ pads/ squeegee/ filters are in good condition  
Check for any worn or damaged parts and replace immediately  
Drain and rinse dirty water tank after every use  
Store machine with brush deck secured in tilted position

## Weekly – as daily and –

Check brush or pad and skirt and rinse  
Check floor tool blades for wear and wipe clean  
Clean separator assembly including filter and check condition of seal  
Flush out system with clean water and clean filters  
Do not steam clean or pressure wash

Twin Tec  
Maintenance

## Note

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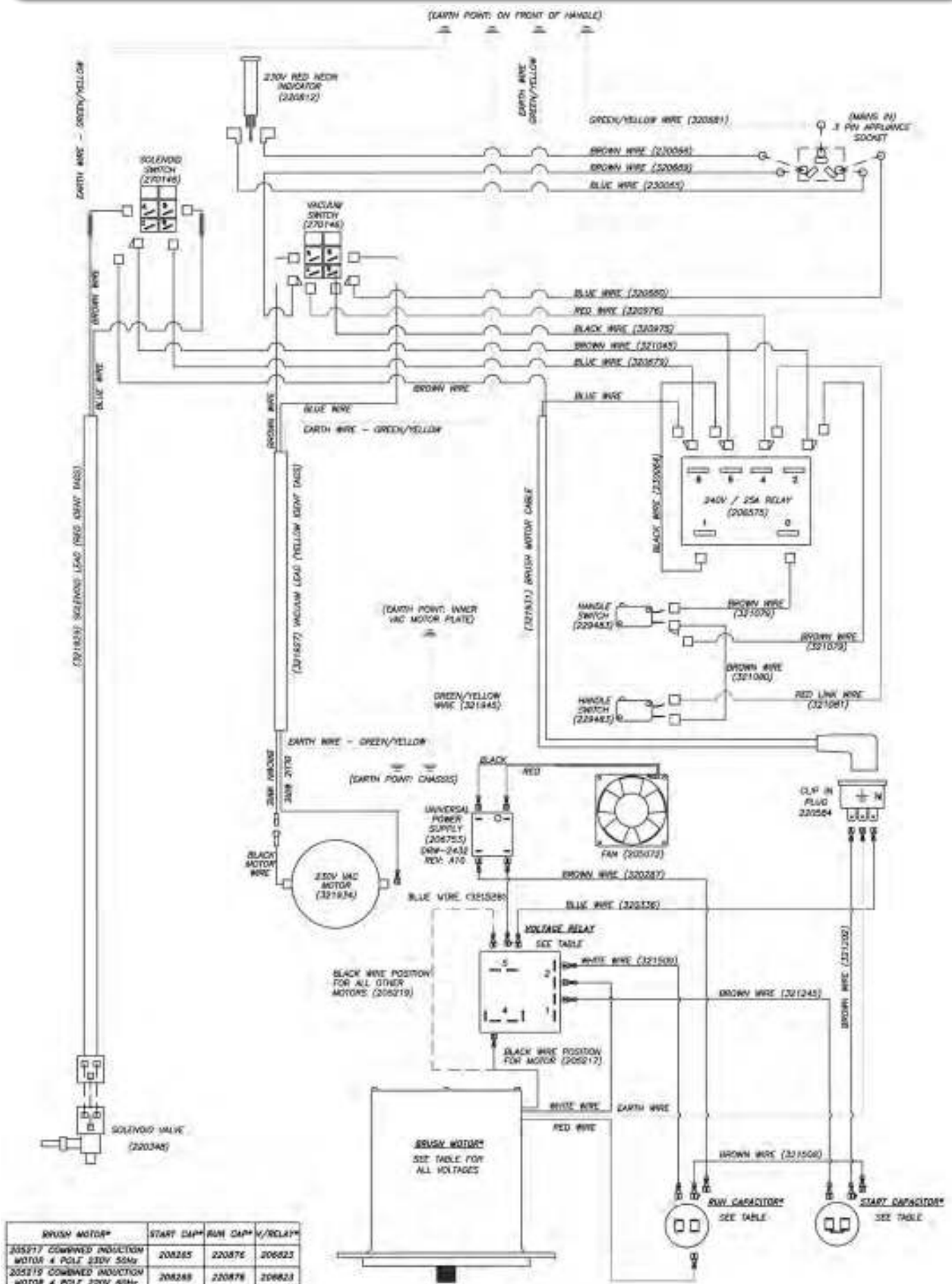
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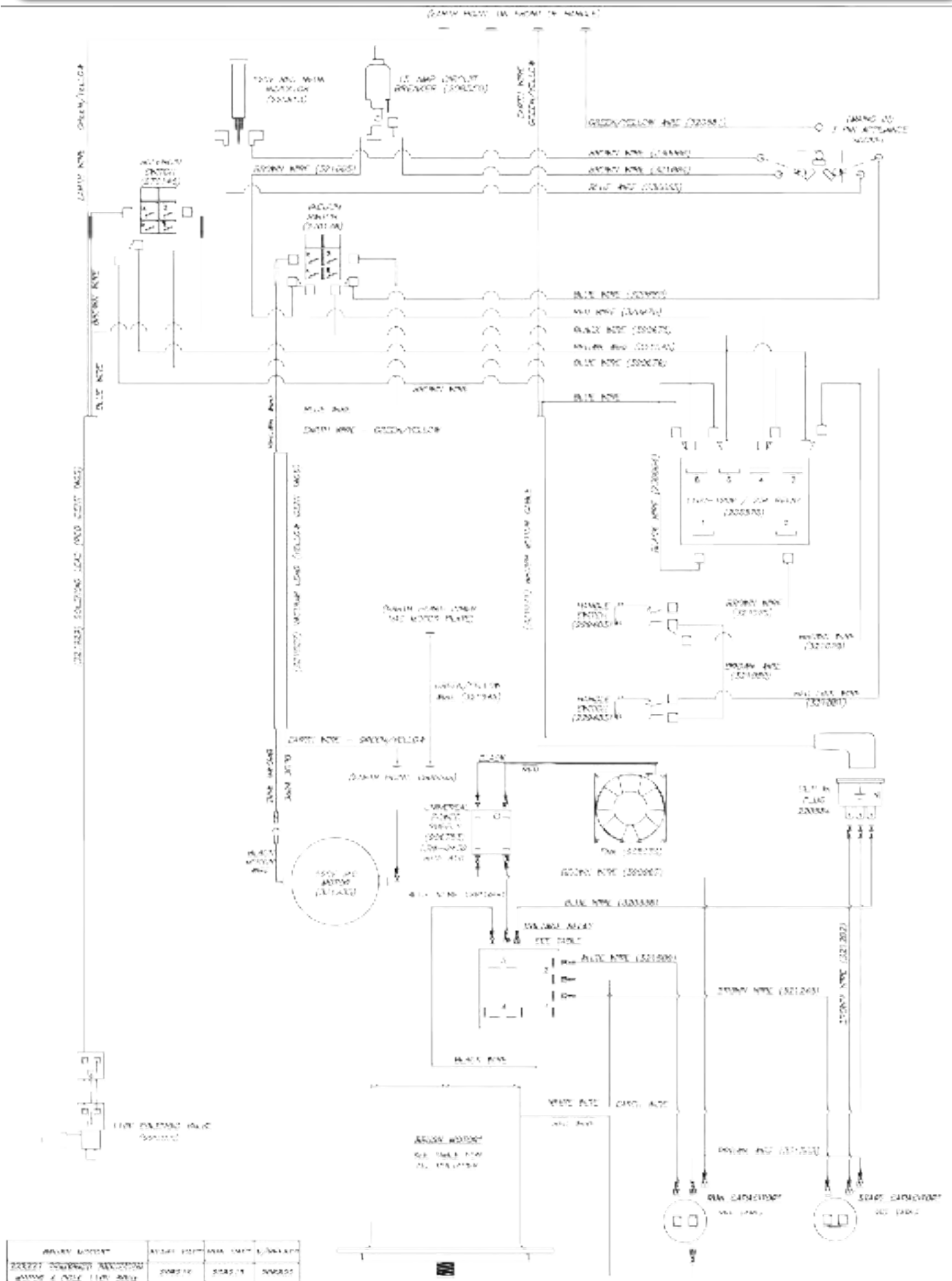
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TT 4045 / TT 4055 / ET 4045 220v ~ 230v  
DRW - 11855 (A02) 25/10/2012



TT 4045 / TT 4055 / ET 4045 110v~50Hz  
DRW - 12474 (A02) 25/10/2012



## Spare Parts

### TT 4045

577859	Top Tank - Blue	208638	Wheel
577860	Bottom Tank - Blue	577864	Deck
577839	Separator	577893	Handle
206265	Barrel Filter	321934	Vac Motor
207000	Basket Filter	236012	Mains Cable UK
208588	Vac Hose	236132	Mains Cable Euro
208624	Floor Tool Hose	236020	Mains Cable Switzerland
213047	Dump Hose Top	577856	Floor Tool
303641	Dump Hose Bottom	206953	Detent Pin
606203	450mm Polysrub Brush	606401	410 Padloc Drive Board
606204	450mm Nyloscrub Brush	606306	450mm Long Life Brush
606202	450mm Union Mix Brush	606196	Recommended floor tool Blade Set
606157	Optional Polyurethane Floor Tool Blade Set		

### TT 4055

577859	Top Tank - Blue	208638	Wheel
577860	Bottom Tank - Blue	577870	Deck
577839	Separator	577893	Handle
206265	Barrel Filter	321934	Vac Motor
207000	Basket Filter	236012	Mains Cable UK
208588	Vac Hose	236132	Mains Cable Euro
208624	Floor Tool Hose	236020	Mains Cable Switzerland
213047	Dump Hose Top	577922	Floor Tool
303641	Dump Hose Bottom	206953	Detent Pin
606028	550mm Polysrub Brush	606403	508 Padloc Drive Board
606550	550mm Nyloscrub Brush	606551	550mm Long Life Brush
606196	Recommended Linatex Floor tool Blade Set	606157	Optional Polyurethane Floor Tool Blade Set

### ET 4045

577875	Top Tank - Red	208638	Wheel
577876	Bottom Tank - Red	577864	Deck
577839	Separator	577894	Handle
206265	Barrel Filter	207000	Basket Filter
208588	Vac Hose	321934	Vac Motor
208624	Floor Tool Hose	236012	Mains Cable UK
213047	Dump Hose Top	236132	Mains Cable Euro
303641	Dump Hose Bottom	236020	Mains Cable Switzerland
229295	Floor Tool Retaining Pin	577931	Floor Tool
606401	400 Padloc Drive Board	606306	450mm Long Life Brush
606203	450mm Polysrub Brush	606202	450mm Union Mix Brush
606204	450mm Nyloscrub Brush	606157	Optional Polyurethane Floor Tool Blade Set
606196	Recommended floor tool Blade Set		

# Numatic International Warranty

Numatic International Limited warrant to the original purchaser that its products are free of defects in both material or workmanship for the period shown below:-

Homecare and Cleancare Vacuum cleaners.....	2 Years
Rotary Floor Machines.....	2 Years
Twintec Auto Scrubber Dryer.....	1 Year
Vario Ride-On Scrubber Dryer.....	1 Year / 1500 hours
Mopping, Compacts, Combi and Servocare Products.....	1 Year
Individual Accessories and Spare Parts.....	6 Months

Note: This warranty expressly excludes consumable parts such as carbon brushes, floor brushes, mops, batteries etc, that are considered replaceable from time to time during the normal working life of the machine.

A. The warranty period commences from the date the goods are purchased.

B. All warranty claims must be processed through the Dealer from whom the equipment was purchased. The Dealer will co-operate with the purchaser throughout the warranty claims procedure and will arrange any necessary repairs using genuine Numatic parts.

C. If the original Dealer is no longer able to fulfil his obligations please contact Numatic International Limited with full details of the claim and proof of purchase so that this may be processed without delay.

D. Any warranty claim can only relate to the specific part that is proven to be at fault and for which a replacement will be supplied but cannot be extended to constitute a claim against the complete machine.

E. Numatic International will supply the Dealer with any warranty parts required, subject to the claim being validated, after return of the faulty items in accordance with Numatic International Limited's General Conditions of Sale.

F. Claims will not be accepted if they are the result of fair wear and tear, misuse or abuse of any kind.

G. No replacement will be given unless the appropriate evidence of the validity of the claim has been provided to the satisfaction of Numatic International Limited.

H. Numatic International Limited reserve the right to charge for any unnecessary work carried out as a result of an invalid claim.

I. No variation to this warranty may be made or implied by any member of Numatic International Limited or its Dealers unless such variation is in writing and authorised by the Company



Numatic International Limited, Chard, Somerset, TA20 2GB  
Telephone: 01460 68600 Fax: 01460 68655  
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## EU DECLARATION OF CONFORMITY

We hereby declare that the following equipment fulfils all the relevant provisions of:

**Machinery Directive 2006/42/EC**

**EMC Directive 2004/108/EC**

**Machine Description:**

**Scrubber Dryer**

**Type:** TT, ET series

**Manufactured by:** Numatic International Limited

This equipment has been designed and manufactured in accordance with the following standards:

**IEC 60335-1:2010**

**IEC 60335-2-72:2002 +A1**

**IEC 62233:2005**

**EN 55014-1:2006**

**EN 55014-2:1997+A1**

**EN 61000-3-2:2006**

**EN 61000-3-3:1995+A1+A2**

A technical construction file for this equipment is retained at the manufacturer's address.

Signed:

Date: 28/08/2012

Name: Allyn Boyes

Position: Technical Manager

# GB

Numatic International Limited,  
Chard, Somerset.  
TA20 2GB

[www.numatic.co.uk](http://www.numatic.co.uk)

# TT 4045 / TT 4055 / ET 4045

This machine has been packed with the following items

Brush

Floor Tool

Hose Hook

38 mm / 32 mm Adaptor

Signed



Distributed by



Numatic International Limited, Chard, Somerset, TA20 2GB, ENGLAND.  
Telephone 01460 68600 Fax: 01460 68458

[www.numatic.co.uk](http://www.numatic.co.uk)

Subject to change without prior notice.  
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