



CAMON EA25 Lawn Aerator

ORIGINAL INSTRUCTION MANUAL



Manufactured by Tracmaster Ltd

**Before commissioning the machine, read operating instructions
and observe warning and safety instructions.**

Manufacturer Details

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Machine Details

Model: CAMON EA25 Lawn Aerator

Serial No: A 1 6 - 1 1 1 1 1

Engine Serial No: E P U 1 1 1 1 1 1 1 1 1 1 1 X

Purchase Date: D D - M M - Y Y Y Y

Supplier:

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1.0 Introduction

1.1 Welcome

Welcome to Tracmaster and thank you for choosing CAMON.

We are confident that you will be more than happy with your machine.

Your machine is covered by a comprehensive warranty. However, the lifespan of your CAMON machine depends on a number of factors. It is important that you read this manual carefully and follow the instructions regarding operation, maintenance, and care.

1.2 About This Manual

It is crucial that you read this manual carefully and understand it. Reading and understanding this manual should prevent you from operating the EA25 Lawn Aerator incorrectly and so extend the life of the machine.

This manual also contains important safety information about your machine. You must observe all safety instructions at all times. CAMON machines are often updated and improved so models may vary due to differences in specifications.

Any illustrations, descriptions, specifications, and technical data in this manual are correct at the time of printing.

For any questions relating to this manual please contact us.

During office hours (UK) we can be contacted on:

Phone: +44 (0)1444 247689

Email: info@tracmaster.co.uk

Website: www.tracmaster.co.uk



2.0 What the Machine is Designed For

2.1 Applications

The CAMON EA25 Lawn Aerator has been designed by Tracmaster for aerating grass lawns and other grass areas.

The benefit of aerating a lawn is that it allows air, water and nutrients to reach the roots of the grass, relieves soil compaction, and removes unwanted sub-surface thatch.

The tines of the CAMON EA25 Lawn Aerator are designed to be used only on grassed areas where the surface soil is more than 100mm in depth. Failure to use the EA25 Lawn Aerator in soil less than 100mm deep will result in damage to the machine.

Prior to operation of the EA25, the operator **MUST** test the depth of the soil. This can be done simply with a garden fork.

DO NOT use the CAMON EA25 Lawn Aerator for any alternative use other than aerating grass areas.

Operating the machine on non-grass surfaces such as concrete or tarmac will cause damage to the EA25 Lawn Aerator.

After aerating **DO NOT** expose the lawn to high temperatures or drought.

Irrigate the lawn if necessary to ensure that the grass benefits from its treatment.

3.0 Specifications

EGO POWER UNIT	
Power Unit Manufacturer	EGO
Power Unit Model	PU2710E
Net Power	3.47kW (4.65hp) @ 3450rpm
Maximum Net Torque	9.2 N.m @ 3450rpm
Shaft Size	¾" straight
IP Rating	IPX5
Voltage	56v DC
Battery Port	Dual Port
Speed Control	Continuously variable speed 1200-3600 rpm
Cooling System	Air Cooled
Air Cleaner	Replaceable sponge mesh
Electronic Brake	Yes
Air Filter	Paper
Recommended Operating Temperature	-15°C to 40°C
Recommended Storage Temperature	0°C to 50°C
Weight (without battery pack)	11.4kg

MACHINE			
Model	EA25		
Working Width	400mm		
Tine Types	Solid / Hollow / Chisel / Fracture		
Solid Tine Dimensions (dia x length)	10mm x 85mm	15mm x 85mm	
Hollow Tines Dimensions (dia x length)	21mm outer / 15mm inner x 85mm		
Chisel Tines Dimensions (dia x length)	20mm x 85mm	30mmx 85mm	40mm x 85mm
Fracture Tines Dimensions (dia x length)	40mm x 85mm		
No of Tines Fitted in Operation	4		
Tine Depth Adjustment	From 55mm to 75mm		
Core Discharge	To the rear		
Wheel Types	Solid foam		
Steering Handle	Foldable		
Noise Level	99 dB(A)		
Vibration Acceleration Value	5.4ms²		
Max Gradient for Operation on Slope	10 degrees		
Weight	103kg		
Dimensions (l x w x h)	1000mm x 650mm x 680mm		

4.0 Unpacking and Assembly

4.1 Major Components Diagram



- ① Operating Lever
- ② Tine Control Lever
- ③ Handlebar Locking Pins
- ④ EGO Power Unit
- ⑤ Gearbox
- ⑥ Wheels
- ⑦ Tine Lifting Board
- ⑧ Tine Holder
- ⑨ Tines



4.2 Unpacking Instructions

The EA25 Lawn Aerator is usually delivered on a pallet, covered with pallet wrap, and secured with transport brackets which are fixed to the wheels.

Carefully remove any outer packaging.

Locate and remove any cable ties or straps that secure the Aerator to the pallet.

Using 13mm spanners remove the bolts on the transport brackets. Once the brackets are removed, refit the washer and bolt back onto the wheels ensuring they are correctly tightened.

Swivel the folded top part of the handlebar until it locates into position.

Place the handlebar locking pins (③ on image above) into the holes to lock the handlebars in the operating position.

Push the machine forward safely and carefully off the pallet.

Dispose of the pallet and other packing material. Recycle where possible.

5.0 Safety Instructions – Pre-Operation

5.1 Basic Safety Instructions

Before starting the machine, read and understand these operating instructions.

5.2 Main Components and Operating Elements

Below is a description of the main components of the EA25 Lawn Aerator and how they operate.

5.3 Power Unit and Drive

The EGO Power Unit is an emission free, high-torque, electric power unit powered by EGO batteries from 2.5Ah to 12Ah.

The EGO Power Unit is air cooled and therefore it is important that the grille covering the sponge mesh filter is kept clear from debris.

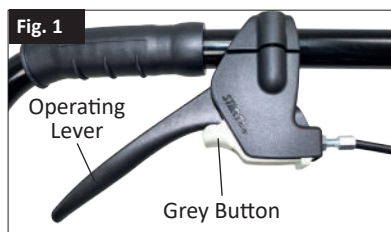
The EGO Power Unit is fitted with a key operated on/off switch and a variable speed control lever.

Read the EGO Power Unit operating manual to understand the operation of the controls.

5.4 Operating Lever

The EA25 Lawn Aerator tines are engaged by using the lever located underneath the top of the handlebar (Fig. 1).

PLEASE NOTE THAT THIS IS A TWO STAGE LEVER. THE GREY BUTTON (FIG. 1) MUST BE DEPRESSED BEFORE THE MAIN LEVER CAN BE PULLED UP.



Once the drive has been engaged it will transfer power through the gearbox, to the tine rods that will then rotate. The surface penetrating tines are held at the end of each tine rod and will be pushed into the ground before being withdrawn as the tine rods rotate.

5.5 Height Adjustment

The depth of the tine penetration of EA25 Lawn Aerator is altered by changing the position of the back axles.

Each back axle has three holes (Fig. 2) by which it can be attached to the main chassis frame.

Attaching the axles using the lowest position holes has the effect of moving the tines closer to the ground and increasing the depth that the aerator will penetrate.

The two alternative positioning holes raise the height of the tines away from the ground and decrease the depth the tines will penetrate.

Moving from the lowest hole to the middle hole and to the highest will decrease the depth of the tines by 10mm each step.

5.6 Tines

Four tines of the same type must be fitted at all times for the EA25 Lawn Aerator to function correctly.

Each tine must be threaded and secured tightly into the tine holder rods. Each tine must be fitted with a washer and spring washer to ensure the tine can be tightened sufficiently into the tine rod (Fig. 4).

Use a 17mm spanner to tighten the tines in place.

We recommend checking the tightness of the tines at intervals during operation.



Fig. 2

5.7 Solid Spiking Tines & Hollow Coring Tines

The EA25 Lawn Aerator is supplied with a set of both 10mm solid spikes and hollow corer tines (Fig. 5). You must always use four of the same tines when setting up and operating the Aerator.

Solid tines help nutrients to reach soil roots and improve drainage.

Hollow tines, in addition to the benefits listed for solid tines, reduce surface compaction by removing a section of the soil each time a tine is punched into the soil.

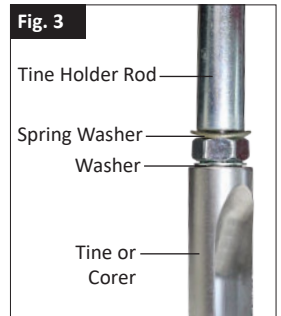


Fig. 3

5.8 Commissioning

The EGO Power Unit is not supplied with batteries, batteries are purchased separately and should be fully charged before fitting to the EGO Power Unit. For optimum performance 2 x 12Ah or 2 x 10Ah batteries are recommended.

5.9 General Safety Instructions

Be aware of all the safety requirements for the machine.

Visually check the machine for operational safety, complete components and fixed guarding prior to each use.

Read and be aware of the warning and instruction signs located on the machinery.

Cordon off the work area to access from the general public.

Before starting work clear the area of any objects that may cause damage to the machine.

Do not operate the machine if you are under the influence of alcohol or drugs. This equipment must only be operated by persons who are medically fit both physically and mentally.

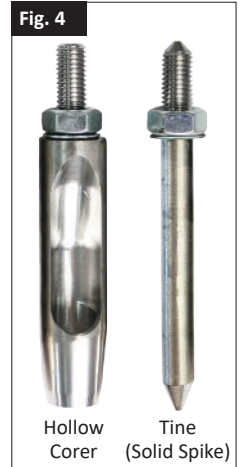


Fig. 4

Only work in good light and visibility.

Do not work in extremes of temperature, or poor weather.

Wear the correct personal protection equipment as instructed by this manual.

Operator clothing should not be loose and footwear should be enclosed and offer good grip.

Know how to stop the machine in an emergency.

5.10 EGO Power Unit Specific Safety Instructions

Do not operate the EGO Power Unit in explosive atmospheres, such as in the presence of flammable liquids, gasses or dust.

Do not use a battery pack or Power Unit that is damaged or modified. Damaged or modified batteries may exhibit unpredictable behavior resulting in fire, explosion or risk of personal injury.

Only use genuine EGO ARC Lithium 56v battery packs.

Never interfere with the control settings of the EGO Power Unit.

5.11 Machine Safety Sticker Explanations



Danger – moving blades.
Keep hands and feet away.



- ① Read operating instructions before use.
- ② Remove spark plug before servicing or performing maintenance.
- ③ Warning: Keep bystanders away.



ALWAYS wear suitable Personal Protective Equipment (PPE):

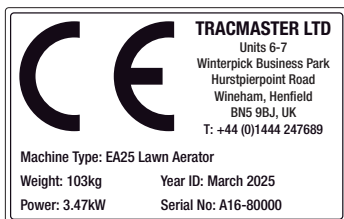
- Ear Defenders
- Eye Protection
- Foot Protection
- Safety Gloves



Maximum sound power level (LWA).
Ear protection must be worn when operating the machine.



Ensure safety guards are in place. Machine MUST NOT be operated without guards.



Machine identification label. Indicates compliance with European standards (CE mark). Includes unique serial number, machine weight, power output, and month and year of manufacture.

It is important that these stickers are in good condition, are legible, and are in the correct positions on the EA25 Lawn Aerator.

Do not use the machine if any of these stickers are missing or damaged.

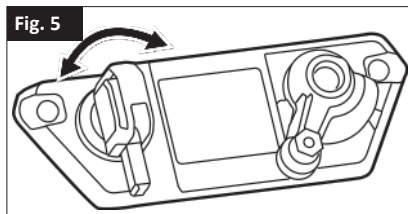
If any stickers are missing or damaged then they must be replaced. They can be obtained from the Spare Parts Department at Tracmaster Ltd.

6.0 Safety Instructions Starting and Operating

6.1 To Start the EGO Power Unit

Put the key into the power switch slot and turn it to the "ON" position (Fig. 5), the power unit LED display will light up and the green light on the battery packs will illuminate.

NOTICE: The key cannot be taken out of the switch slot when the power unit is ready to work or in operation.



6.2 To Stop the EGO Power Unit

Release the operating lever (Fig. 1).

Switch the EGO Power Unit key to the "OFF" position.

NOTICE: To prevent unexpected start up remove the key from the switch once in the "OFF" position.

6.3 Safety Equipment

The EA25 Lawn Aerator operator must be wearing suitable PPE including:

- Ear Defenders
- Gloves
- Protective Footwear
- Safety Glasses

6.4 Operation

Before aerating can be carried out the grass must be cut short and be cleared of any objects such as stones or sticks that would damage the Aerator.



WARNING: AERATING LONG GRASS WILL QUICKLY CAUSE DAMAGE TO COMPONENTS OF THE MACHINE. WE RECOMMEND THE GRASS IS CUT PRIOR TO AERATING.

Do not operate the EA25 Lawn Aerator on wet lawns or in wet weather.

Hollow tines should only be used on moist ground conditions.

Hardcore or rubble located under the surface of the turf will cause damage to the machine.

Use a garden fork to test the depth of the turf. You must be able to **EFFORTLESSLY** push the fork into the ground up to 100mm in depth.

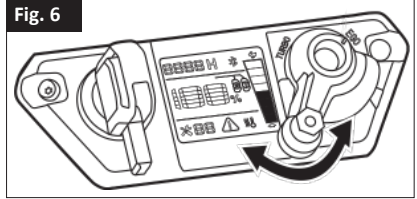
Failure to check the depth of the turf will result in damage to the tines or corers, and possibly personal injury.

When safety checks have been completed turn the EGO Power Unit on following the correct procedure.

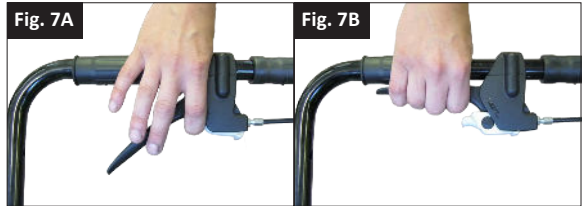
Disengage all levers, by releasing them, before starting the EGO Power Unit.

Ensure the speed control on the EGO Power Unit (Fig. 6) is between 80% and 100%.

Depress the grey button under the operating lever (Fig. 7A) then lift the operating lever (Fig. 7B) to engage the drive and start the tines rotating in their lifted position. You can release the grey button once you have lifted the operating lever.

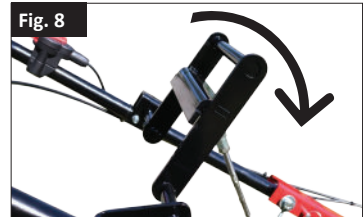


PLEASE NOTE THAT THIS IS A TWO STAGE LEVER. THE GREY BUTTON MUST BE DEPRESSED BEFORE THE MAIN LEVER CAN BE PULLED UP.



Push the tine control lever (Fig. 8), forward to lower the tine lifting board. This will allow the rotating tine rods to fall to a vertical position where the tines will be penetrating the ground.

As the tines begin to penetrate the ground they will start to propel the Lawn Aerator forwards.



DURING OPERATION OF THE EA25 LAWN AERATOR APPLY A SMALL PULLING PRESSURE ON THE HANDLEBAR AS THIS WILL ENSURE THAT THE TINES AND TINE RODS REMAIN IN A VERTICAL POSITION. THE TINES MUST BE VERTICAL FOR MAXIMUM AERATING DEPTHS AND EFFICIENT PROPULSION TO BE ACHIEVED.

Operate the machine only in daylight or in good artificial light.

Always be sure of footing on slopes.

Do not work the EA25 Lawn Aerator on slopes of more than 10 degrees. Always work across the slope, not up and down it.

Walk never run.

Never operate the machine with defective or missing guards, or without safety devices, for example deflectors and or catchers in place.

Do not change the EGO Power Unit settings or over speed the Power Unit.

6.5 Procedure for Unexpected Shut Down

Release the operating lever.

Switch the EGO Power Unit key switch to the "OFF" position (Fig. 5).

Ensure the tines have stopped prior to moving the machine.

6.6 Residual Risks of the EA25 Lawn Aerator

The EA25 Lawn Aerator is designed to be pushed by the operator during transportation and whilst it propels itself during operation it does not have a driven axle. It has no brake system and therefore the operator must hold firmly onto the machine at all times when the machine is on sloped areas.

7.0 Maintenance



Important! Before undertaking any maintenance ensure that the EGO Power Unit is off and the batteries have been removed.

7.1 Schedule

	Operation	Daily	Every Week	Every Month
EGO Power Unit	Check for damage - see separate EGO manual	X	X	
Machine	Check tightness of tines or corers	X		
	Check condition of tines or corers	X		
	Check condition of tine/corer rods		X	
	Check chain condition			X
	Check operating lever and cable		X	
	Check protection cover condition			X
	Check bearings			X
	Check all nuts and bolts are tight			X
	Check gearbox oil	X	X	

7.2 Basic Maintenance

Check that all guards are fitted securely.

Ensure the cable connecting the operating lever to the EGO Power Unit is securely fastened at both ends and shows no sign of wear.

Check the condition of the tyres and ensure that they do not show any indentations or significant wear and tear.

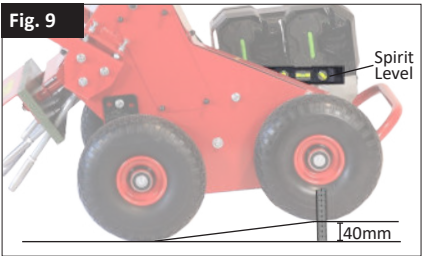
Ensure the wheels are held securely and the bolt that holds the wheels onto the axles is in place.

7.3 Gearbox



Important! Before checking the gearbox oil level the EA25 Lawn Aerator needs to be tilted back to ensure that the gearbox is level.

The front wheels should be raised approximately 40mm off the ground (Fig. 9). You can place a spirit level on the gearbox to help ensure it is level.



7.3.1 Check Gearbox Oil Level

It is recommended that the gearbox oil is changed every 12 months.

Open the drain plug (Fig. 10) on the gearbox and the filling plug, and drain the oil into a suitable container or use a suction pump to remove oil through filler neck.

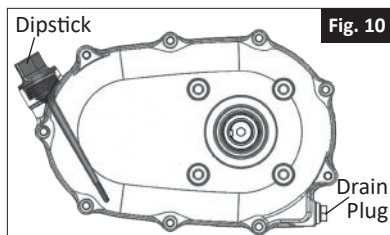


Fig. 10

Remove the oil dipstick (Fig. 10) and fill gearbox with approximately 0.3L of engine oil SAE 10W-30 or equivalent.

Insert and remove the dipstick without screwing it into the filler hole and check the oil level to make sure it is between the upper and lower limit (Fig. 11).

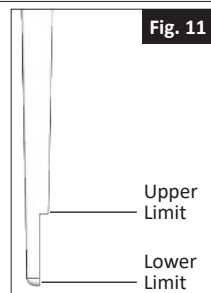


Fig. 11

7.4 EGO Power Unit

7.4.1 Servicing the Air Cleaner

To remove the air cleaner rotate the lock knob counter-clockwise (Fig. 12) and take out the air cleaner.

It is recommended to carefully use an air blow gun to clean the sponge mesh filter, or replace the filter if necessary.

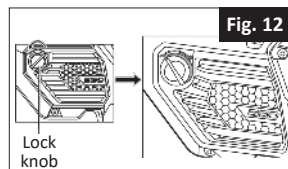


Fig. 12

To refit the filter, place the sponge mesh into the air cleaner cover, making sure all sides are laid flat without humps (Fig. 14), then place the air cleaner into the EGO Power Unit.

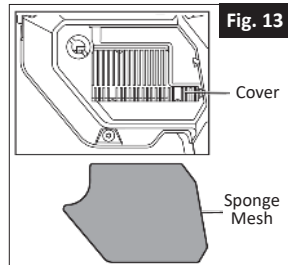


Fig. 13

Press and rotate the lock knob in a clockwise direction to lock the air cleaner in place (Fig. 15).

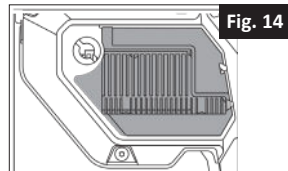


Fig. 14

7.5 Cleaning

After cleaning, particularly if a pressure washer has been used, ensure any lubrication points are re-lubricated.

Clean the EGO Power Unit with a damp cloth and mild detergent.

Never let liquid get inside the Power Unit and never immerse any part of the Power Unit into liquid.

Avoid spraying the EGO Power Unit with jets of water as this may leak into the electrical systems.

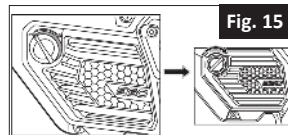


Fig. 15

7.6 Troubleshooting

7.6.1 Machine

Have all serious malfunctions on the machine and EGO Power Unit repaired by an authorised Tracmaster or EGO agent.

Problem	Possible Cause	Remedy
No drive to tines.	Broken chain.	Replace chain.
Poor depth and propulsion.	Operator is pushing the machine.	Pull back on handlebar during operation to ensure tines are vertical.

7.6.2 EGO Power Unit

Problem	Possible Cause	Remedy
Power Unit does not start	For PU2710/PU2710RC, the power switch is not switched to "START" position.	Turn the switch to "START" position.
	For PU2710E, the connected switch is turned on before turning the key to the "ON" position.	Always turn the key to the "ON" position first, then turn on the connected switch.
	The battery pack(s) is not engaged in place in the battery compartment.	Attach the battery pack(s) in the battery compartment, and press it until you hear a "click".
	Other unidentified causes.	Contact a qualified service technician for repair.
Power Unit stops working	The battery pack(s) is depleted.	Charge the battery pack(s).
	The power unit is over loaded.	Reduce the working load.
	The battery pack(s) is over temperature.	Reduce the working load or replace with the larger capacity battery pack(s).
		Avoid using the battery pack(s) in high temperature environment.
	The power unit is over temperature.	Check and clean the air cleaner.
		Reduce the load and avoid using the power unit in high temperature environment.
	Other unidentified causes.	Contact a qualified service technician for repair.

The speed makes no changes when turning the continuously variable lever.	If the surrounding is too noisy, it is difficult to recognize changes.	Stop the power unit, and adjust the speed again.
		Measure the speed difference to further check if necessary.
	Other unidentified causes.	Contact EGO customer service for repair.
The speed goes down automatically when under continuous heavy load and maintain at low speed level, which could be identified through running sound.	The power unit features an automatic adjustment function for overload protection.	Reduce load according to actual situation, and then the power unit will return to full speed state.

For troubleshooting fault codes on the LED display screen see the EGO Power Unit manual.

8.0 Transportation, Storage and Handling

8.1 Transportation

Use ramps where possible to manoeuvre the EA25 Lawn Aerator into a transportation vehicle.

The EA25 Lawn Aerator must be fixed securely using straps and by placing chocks behind the wheels.

Always transport the EA25 Lawn Aerator horizontally and not tilted at an angle.

8.2 Storage

Always allow the EGO Power Unit to cool down prior to storage.

Always clean the machine and dry thoroughly prior to storage and ensure all lubrication points have been re-greased.

Always remove the battery packs when storing the machine.

Do not store the Aerator in wet rooms, where fertiliser is stored, or in stables as heavy corrosion may occur.

Always store the machine in a horizontal position.

8.3 Handling

Do not attempt to lift the machine alone. At least 5 people is the minimum required.

Gloves must be worn when lifting the EA25 Lawn Aerator.

Do not tilt the machine.

When performing maintenance on the Aerator with the machine situated on a work bench, ensure that the machine is firmly held in position at all times.

Do not lift the machine solely by the EGO Power Unit at any point.

9.0 Spare Parts

The spare parts diagrams and part numbers for the CAMON EA25 Lawn Aerator can be found on our website or by contacting our spare parts department.

Spare parts can be ordered via the following methods:

Website: www.tracmaster.co.uk

Phone: +44(0) 1444 247689

Email: spares@tracmaster.co.uk

Or via your local Authorised Dealer.

10.0 Service Record

To ensure your machine is kept in peak condition we recommend that your CAMON EA25 Lawn Aerator is serviced at regular intervals.

Contact Tracmaster on 01444 247689 to find out who your local Authorised Tracmaster Dealer is, or check our Dealer Locator online at www.tracmaster.co.uk.

Company:		Company:	
Date:		Date:	
Company Stamp: <i>(or address & authorised signature)</i>		Company Stamp: <i>(or address & authorised signature)</i>	
Company:		Company:	
Date:		Date:	
Company Stamp: <i>(or address & authorised signature)</i>		Company Stamp: <i>(or address & authorised signature)</i>	
Company:		Company:	
Date:		Date:	
Company Stamp: <i>(or address & authorised signature)</i>		Company Stamp: <i>(or address & authorised signature)</i>	

11.0 EC Declaration of Conformity



Tracmaster Ltd declares that the machinery stipulated below complies with all the relevant provisions of:

Machinery Directive 2006/42/EC

EMC Directive 2004/108/EC

and the National Laws and Regulations adopting these directives and other relevant directive.

Manufacturer: Tracmaster Ltd
Units 6-7 Winterpick Business Park
Hurstpierpoint Road
Wineham
Henfield
BN5 9BJ
UNITED KINGDOM

Machine Description: Lawn Aerator

Type: CAMON EA25

Harmonised Standards applied (including parts of):

EN 294:1992	Safety of machinery: Safety distance to prevent danger zones being reached by the upper limbs.
EN 954-1:1996	Safety of machinery: Safety related parts of control systems. Part 1 – general principles for design.
EN 20643:2008+A1:2012	Hand arm vibration: Laboratory measurement of vibration at the grip surface of hand guided machinery – general.
EN 12100-1:2003 & EN 12100-2:2003	Safety of machinery: Basic concepts, general principles for design parts 1 & 2.
EN 13684:2018	Garden equipment. Pedestrian controlled lawn aerators and scarifiers.
ISO 11684:1995	Tractors, machinery for agriculture and forestry, powered lawn and garden equipment: Safety signs and hazard pictorials – general principles.

Responsible Person: Jody Symons

Position in Company: Technical Director

Address: Tracmaster Ltd, Units 6-7 Winterpick Business Park, Hurstpierpoint Road, Wineham, Henfield, BN5 9BJ

Date: May 2021

Signature: 

12.0 Warranty Information

The Warranty applies to any part of the machine, except the Power Unit, which presents manufacturing or assembly defects in the opinion of Tracmaster Ltd.

The Warranty covers the original purchaser of the machine from the date of sale for the warranty period. The Warranty is non-transferable.

The warranty period begins the day the machine is delivered to the customer and is valid for the following periods:

- For domestic or private use: 3 years
- For commercial and hire use: 2 years

Tracmaster Ltd will replace or repair, at their discretion, free of charge, any such defective material providing the machine is returned to their workshops or an Authorised Tracmaster Dealer (contact us or see www.tracmaster.co.uk).

Should the owner of the machine wish to install the parts themselves then the labour involved will be at their cost and will not be reimbursed. Expenses arising from any subsequent failure of any part due to incorrect assembly by the owner of the machine shall be borne by the owner of the machine.

To validate warranty the Warranty Registration Card must be completed and returned, or complete the form online at www.tracmaster.co.uk.

The Warranty does not cover any transport costs, or direct or indirect losses owing to loss of use of the machine as a consequence of manufacturing defects or mechanical failure.

No Warranty shall be acknowledged in the following instances:

- The failure is caused by non-compliance of Tracmaster's directions for the correct use and operation of the machine.
- Seals and settings have been tampered with.
- Repair or modification has not authorised by Tracmaster Ltd.
- Routine maintenance, as advised in this manual, has not been undertaken.
- Incorrect fuels or lubricants have been used.
- Wear to consumable items such as blades, tines, belts, cables, tyres etc.
- Normal wear and tear.
- The failure is due to abuse / misuse / neglect.

For any issues relating to the EGO Power Unit please contact an authorised service centre for the Power Unit. The Power Unit is warranted according to the practices set by its respective manufacturer and distributor.

If an issue develops with the machine, within the warranty period, the problem must be verified by Tracmaster or an Authorised Tracmaster Dealer before any repair is undertaken.

Any other express or implied warranty is cancelled and substituted by this Warranty, whose clauses can be modified in writing only.

This Warranty provides specific legal rights and is in addition to any statutory rights. Your statutory rights are not affected by this Warranty.

For any queries relating to this Warranty Information please contact our Technical Department at Tracmaster.



CAMON EA25 Lawn Aerator
Original Instruction Manual
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